

# Facade Beton

Flügger Facade is products for exterior treatment of mineral substrates. Provides a diffusion-open, weather-resistant surface.

## Properties

Matt 100% acrylic facade paint which provides a highly colour retentive, water- and dirt-resistant surface with minimal water absorption and maximum weather resistance. Protects against chloride and carbonation. Prevents the formation of mould and mould growth on the surface.

- **Matte and maximum weather resistance**
- **Protects concrete from degradation**
- **Highly colour retentive**



## Use

New, untreated mineral facades such as concrete, lightweight concrete and previously painted substrates treated with acrylic paint.

## Substrate

Must be clean, dry, firm and suitable for surface treatment.

The surface must be completely dry containing no efflorescence.

Rising ground moisture or moisture from cracks, protrusions such as water traps, uncovered wall coping or other constructions details must not be permitted.

New, cement-based surfaces must be cured for at least 4 weeks before undergoing treatment.

Precipitates from salt and other water-soluble components must not be permitted.

Cement-bound surfaces must be treated at the earliest after 4 weeks, brick at the earliest after 2 years.

Not used for substrates joined or plastered with pure lime mortar.

## Treatment

Remove precipitates, loose material and paint by washing and cleaning.

Dirt, grease and chalking material should be removed using Façade Clean.

Algae, mould and mould growth are removed by cleaning with Façade Algae Remover.

Larger cracks and other damage must be filled with cement-bound material.

Prime new substrates and light chalking or absorbent surfaces using Flügger Facade Primer.

Treat two or more times for optimal durability.

## Application

Brush, roller or spray gun.

Decide on your mode of application according to the desired finish.

Apply uniformly wet on wet, finish by brushing in the same direction.

Always use the same batch no. on contiguous/unbroken surfaces.

Cold / heat can affect the viscosity of the material.

Material temperature for spray painting, min. 15°C.

Condensation must be prevented during drying/curing.

Avoid working in direct sunlight and on hot surfaces.

Cold and increased humidity extends drying time, full curing and recoating interval.

Increased temperature and low atmospheric humidity reduce drying time and full curing.

Always test adhesion and result before hanging.

## Expected result

Matte, covered surface. Expected durability 15 years.

Withstands high pressure washing: Max. 80 bar, min. 30 cm from the substrate, water temperature max. 30°C.

The durability of the surface depends on construction, how it is applied and exposure. The expected durability can therefore be shorter or longer than stated.

Chalking from strong shades due to excess pigment may occur.

There can be differences in shades due to uneven substrates and exposure.

## Please note!

Protect freshly painted surface from adverse weather conditions.

Take appropriate measures against the effects of moisture and rainfall on freshly painted surfaces.

The surface achieves maximum robustness when fully cured.

## Environmental information

Clean off the paint from tools and wash them with water. Bring remains of fluent paint to the local recycling centre. Minimize your paint waste by pre-estimating how much paint you need. Keep the leftover paint for future use so you can effectively reduce the environmental impact.

**Storage:** Cool, frost free and tightly closed

## Supplementary Info

Registered in the Nordic Ecolabelling Building Products Database for products which can be used in buildings with the Swan label.

## Technical Data

Product Type	Acrylic paint
Gloss	5;Matte
Density (kgs/l)	1.32
Solids Weight %	57
Solids Vol. %	42
Nominal spreading rate (m <sup>2</sup> /ltr.)	8
Min. working temp. during application and drying/curing	Min. +5°C
Humidity	Max. humidity 80 % RH.
Drying time at 20° C, 60 % RH (Hours)	1
Recoatable at 20° C, 60 % RH (Hours)	6
Fully cured at 20° C, 60 % RH (Days)	28
Closeness	Water vapour EN7783: Sd = 0.19 m corresponding to Class V2 Medium according to EN 10
Washability acc. to EN-13300/ISO-11998	Class 1
Dilution	Water
Cleaning of Tools etc.	Water

### Current TDS Version

May 2022

### Replaces TDS Version

February 2022

